

TOPOLOGY OPTIMIZATION FOR ADDITIVE MANUFACTURING: BEYOND MATH AND NUMERICS

TOMAS ZEGARD — GLAUCIO H. PAULINO

2017 TOPOLOGY OPTIMIZATION
ROUNDTABLE



SOM



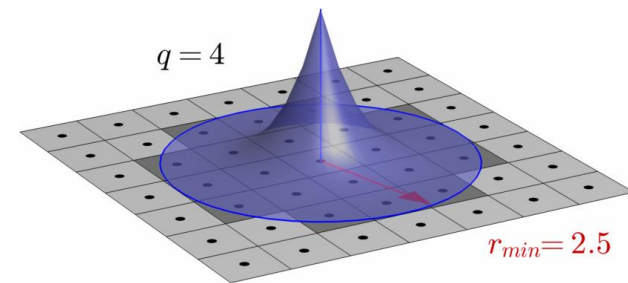
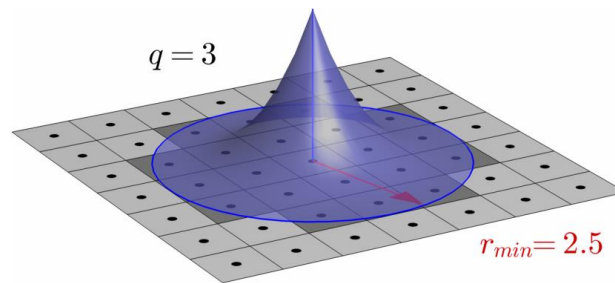
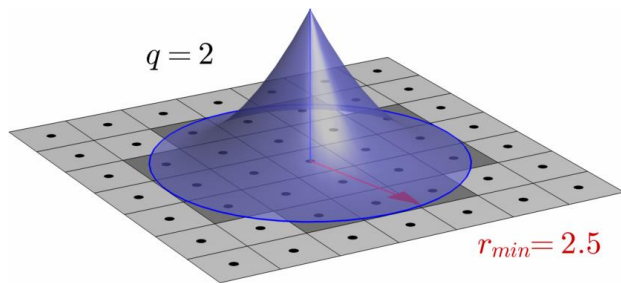
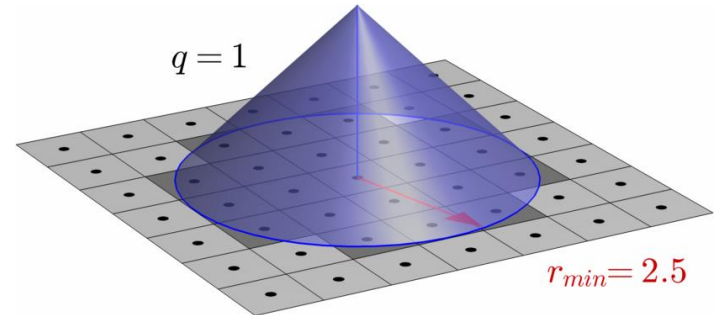
FILTER (REGULARIZATION)

- CONVOLUTION (BLURRING) OF THE DENSITY FIELD

$$\bar{\rho} = \mathbf{H}\rho$$

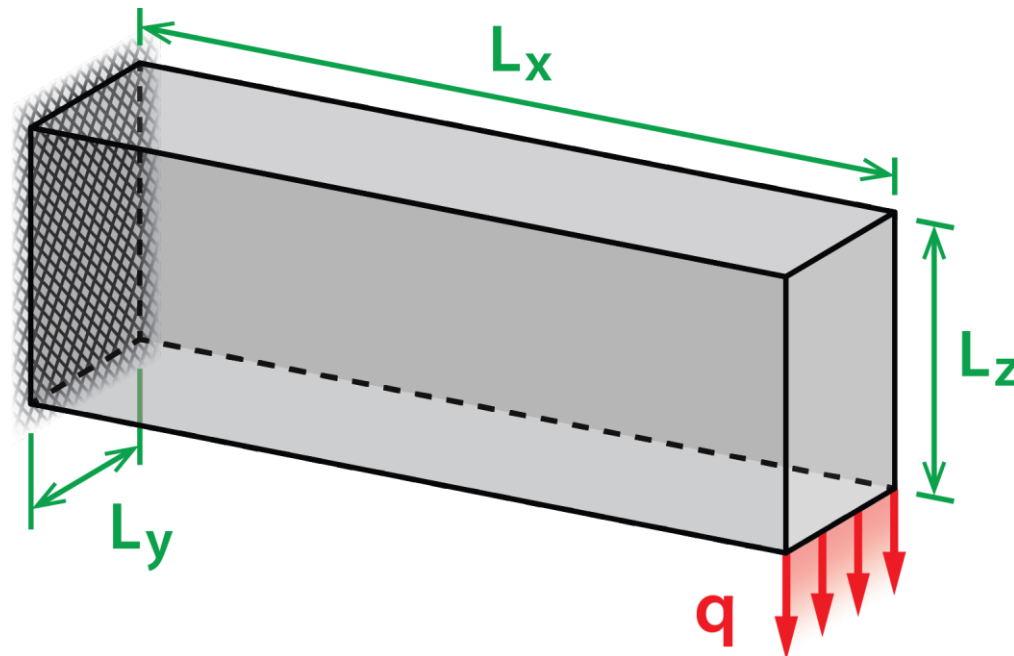
with $\mathbf{H}_{ij} = \frac{h(i, j) v_j}{\sum_k^{N_e} h(i, k) v_k}$

$$h(i, j) = \begin{cases} [r_{min} - \text{dist}(i, j)]^q & \text{for } r_{min} - \text{dist}(i, j) > 0 \\ 0 & \text{otherwise} \end{cases}$$



DENSITY-BASED TOP OPT

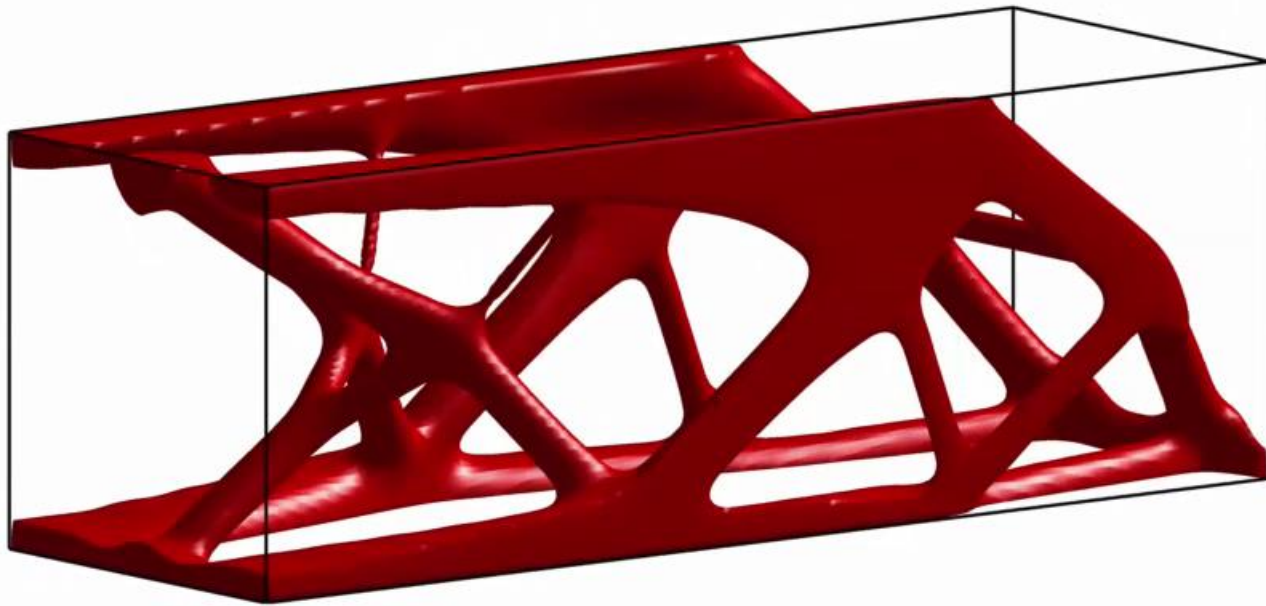
- EDGE-SUPPORTED CANTILEVER BEAM
 $L_x=3$, $L_y=L_z=1$, $Q=1$, $R=5$ AND VOLFRAC=10%



559,872 DVS FOR $\frac{1}{2}$
(1,119,744 TOTAL)

DENSITY-BASED TOP OPT

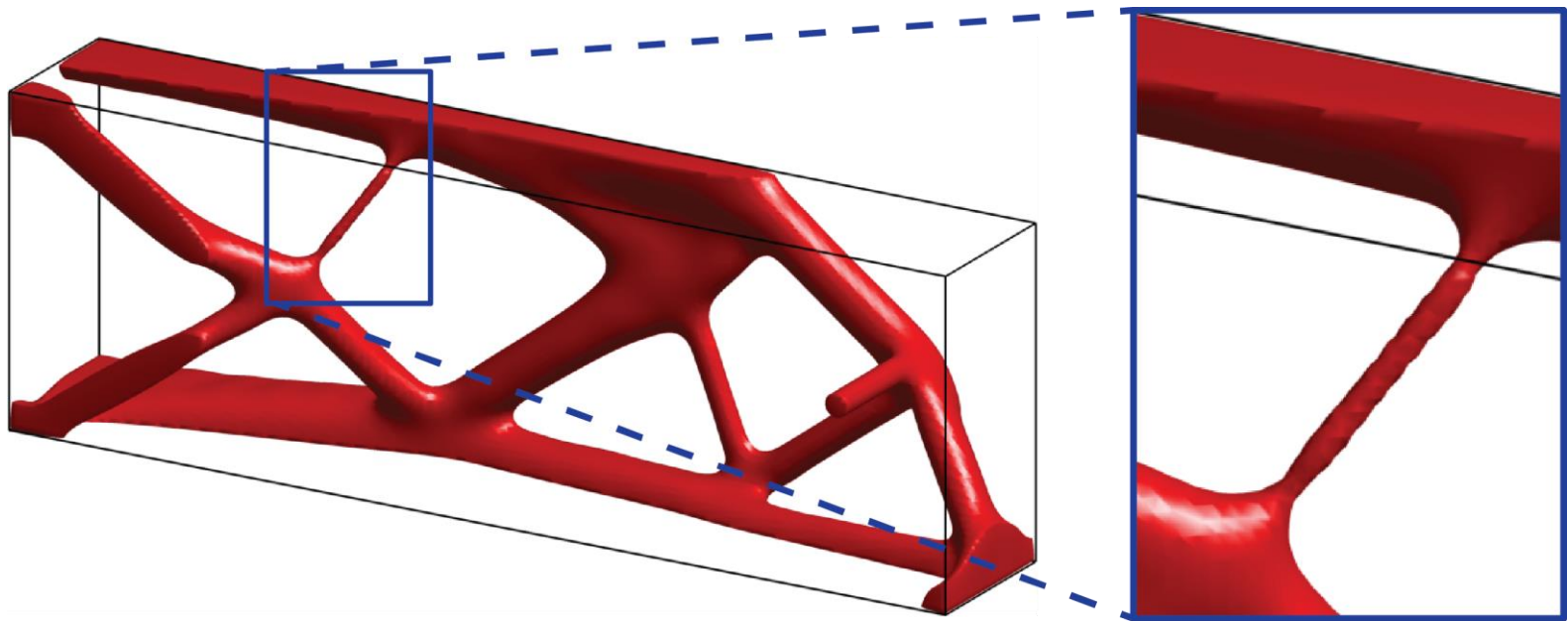
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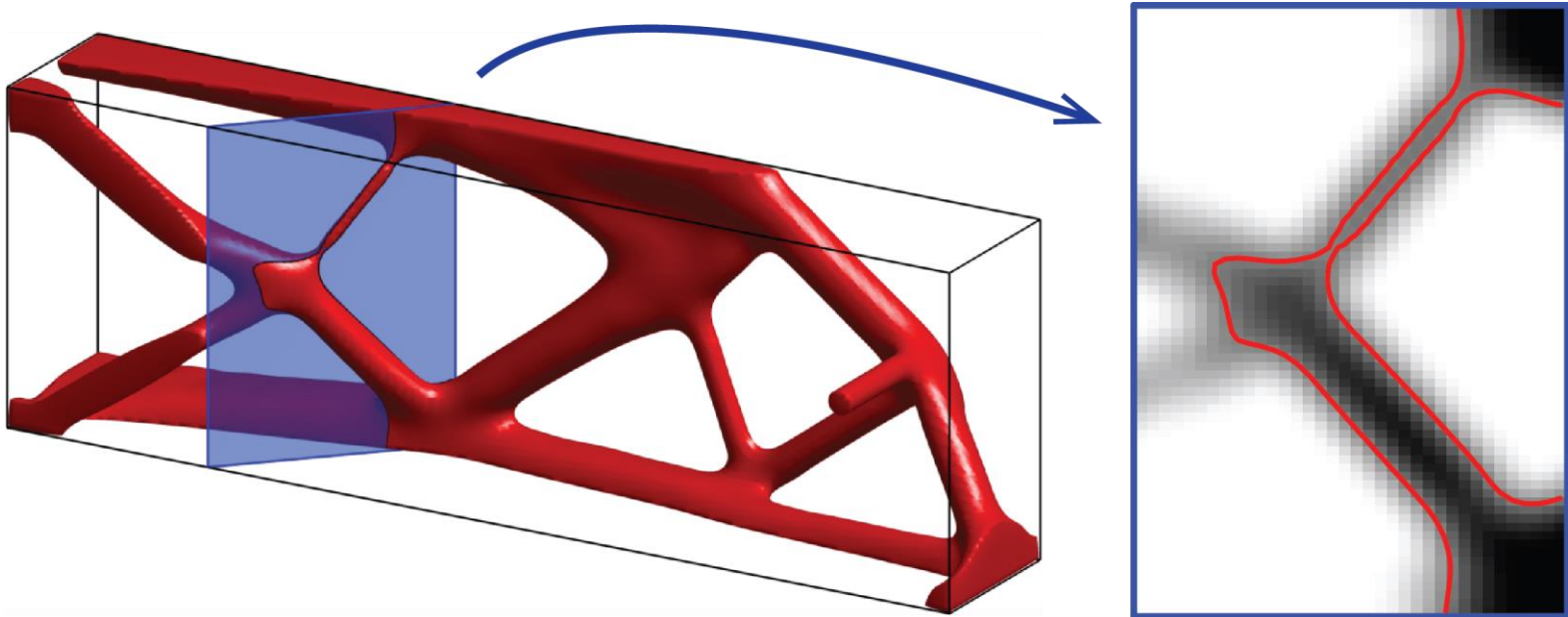
- EDGE-LOADED CANTILEVER BEAM
LX=3, LY=LZ=1, VOLFRAC=10%, R=6, Q=1 AND P=3.0



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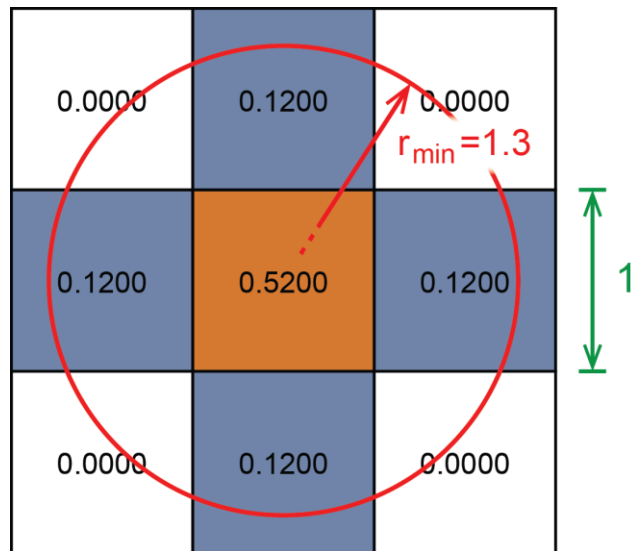
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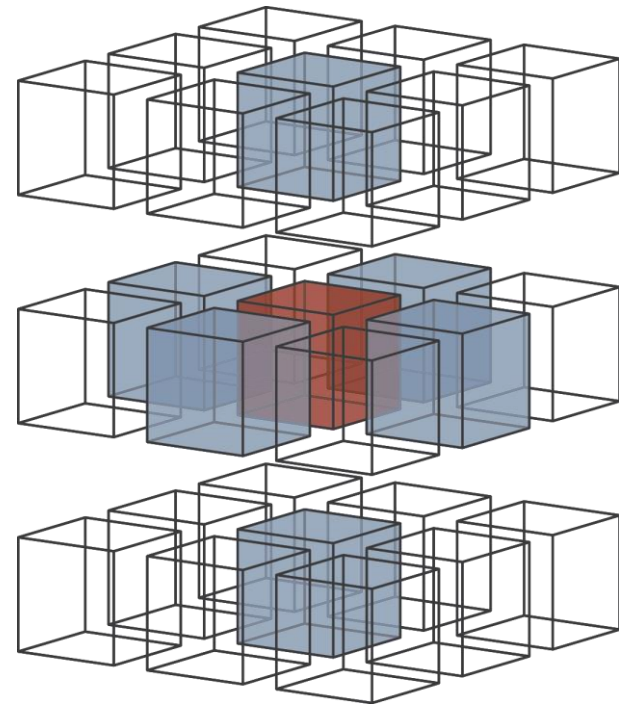
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DENSITY-BASED TOP OPT

- FILTER'S WEIGHTS FOR A REGULAR MESH
 $R_{MIN}=1.3$, $Q=1$ AND ELEMENT SIZE IS $L=1$



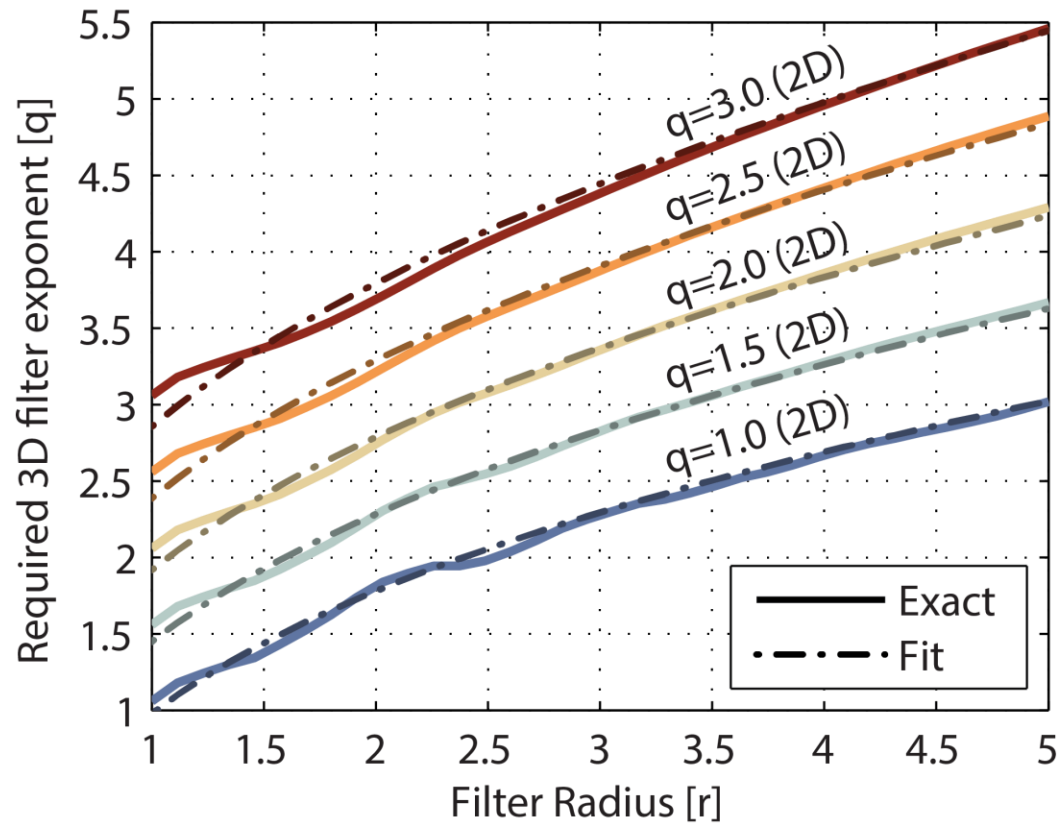
TWO-DIMENSIONS



THREE-DIMENSIONS
($H_{ii} = 0.4194$)

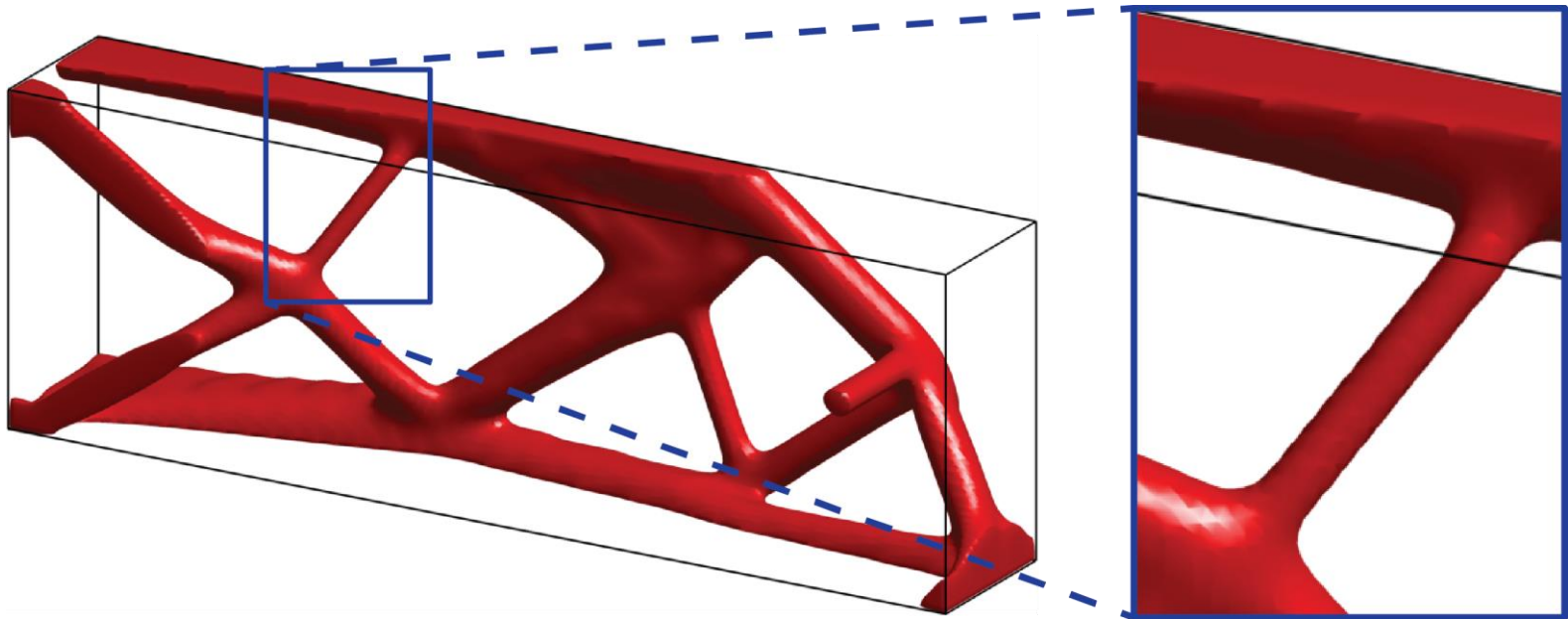
DENSITY-BASED TOP OPT

IDEA: WHAT EXPONENT q MAKES $H_{||}^{(2D)} = H_{||}^{(3D)}$?



DENSITY-BASED TOP OPT

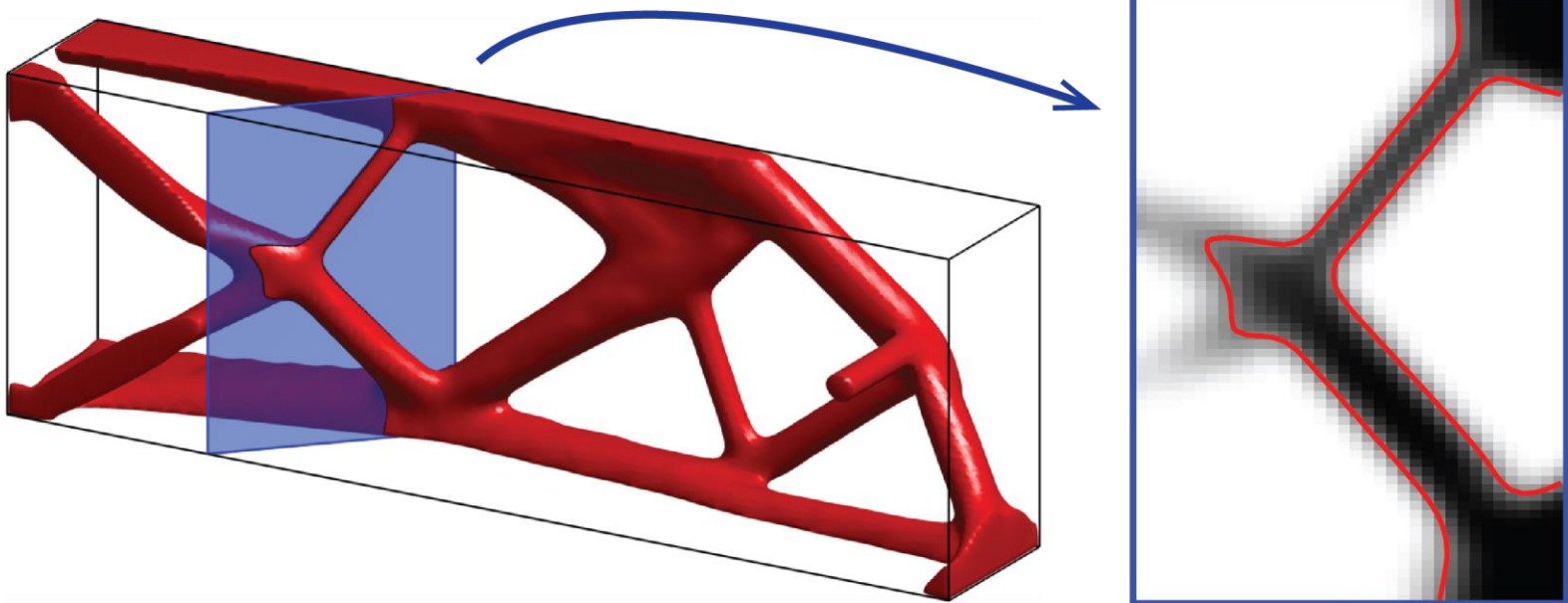
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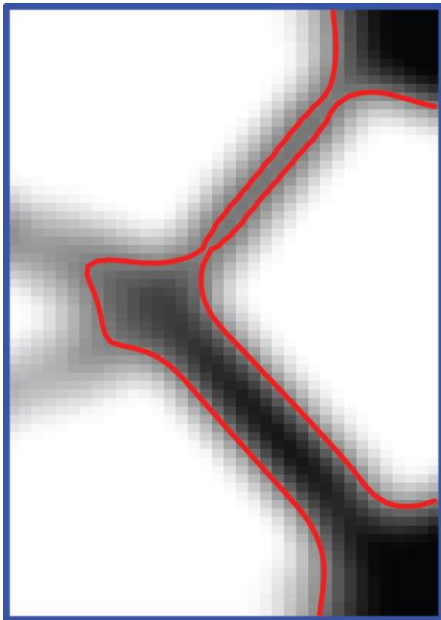
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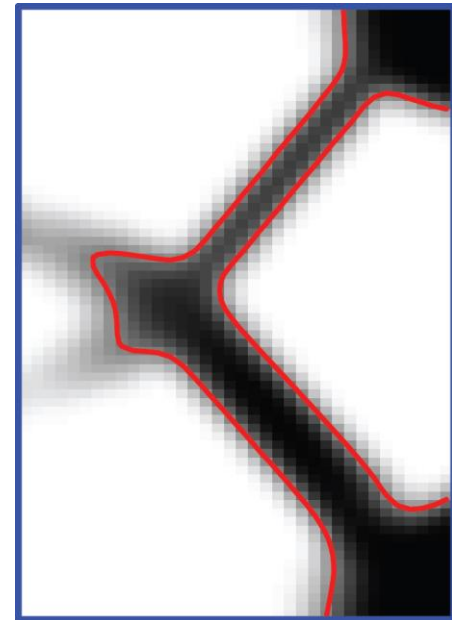
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DENSITY-BASED TOP OPT

- EDGE-LOADED CANTILEVER
DENSITY FILTER: $R=6$



LINEAR DENSITY FILTER

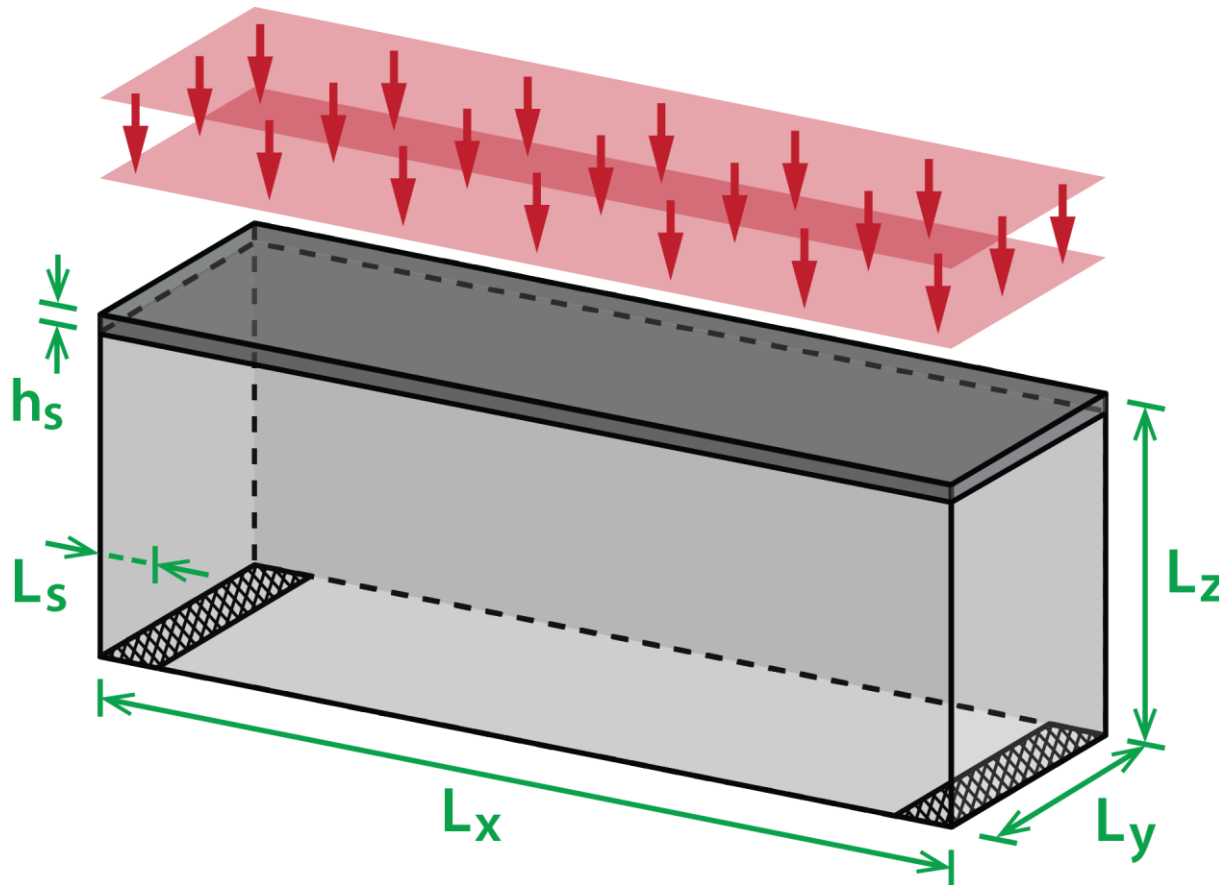


CUBIC DENSITY FILTER

DENSITY-BASED TOP OPT

- BRIDGE PROBLEM

$L_x=25$, $L_y=L_z=5$, $VOLFRAC=10\%$, $R=5$, $Q=3$ AND $P=[CONTIN.]$

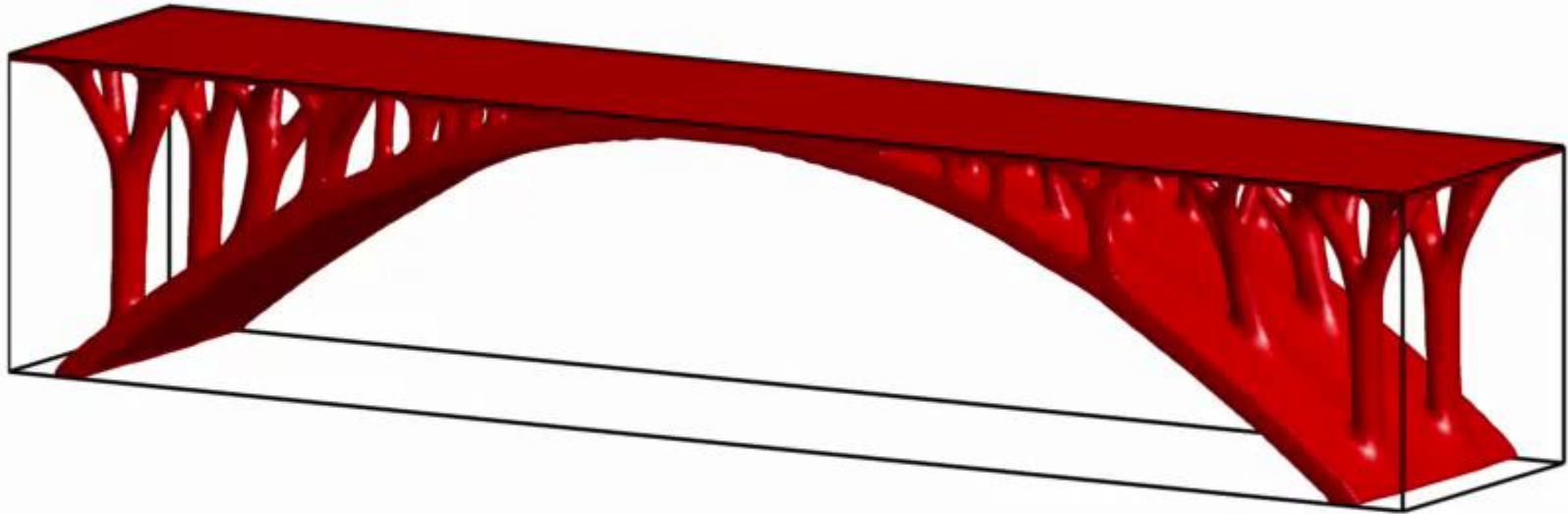


DENSITY-BASED TOP OPT

- BRIDGE PROBLEM

$L_x=25$, $L_y=L_z=5$, $VOLFRAC=10\%$, $R=5$, $Q=3$ AND $P=[CONTIN.]$

Iteration 300 Penal = 4.25



DENSITY-BASED TOP OPT

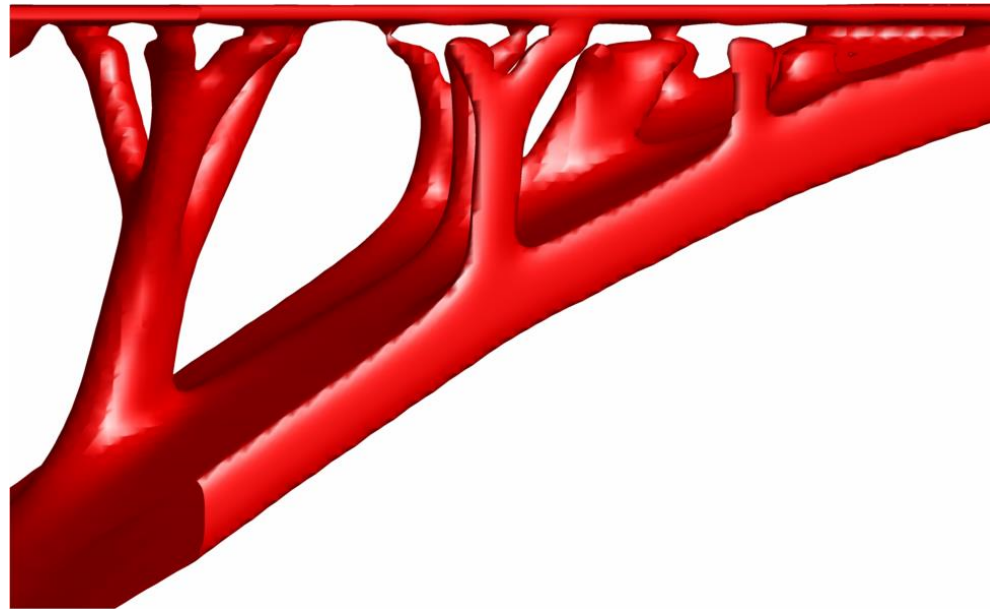
- NEED FOR A CONTINUATION SCHEME
LX=25, LY=LZ=5, VOLFRAC=10%, R=5, Q=3 AND P=3



851,840 DVS FOR $\frac{1}{4}$
(3,407,360 TOTAL)

DENSITY-BASED TOP OPT

- NEED FOR A CONTINUATION SCHEME
LX=25, LY=LZ=5, VOLFRAC=10%, R=5, Q=3 AND P=3

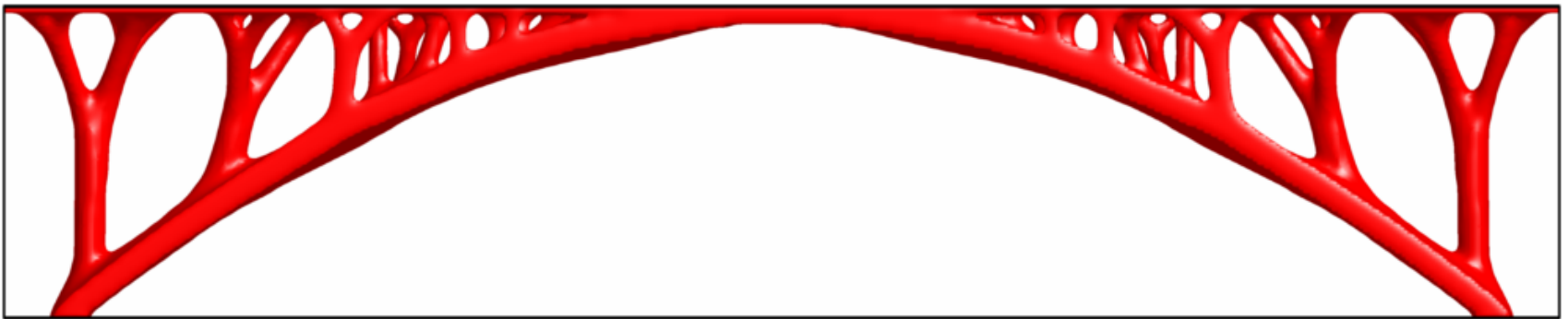


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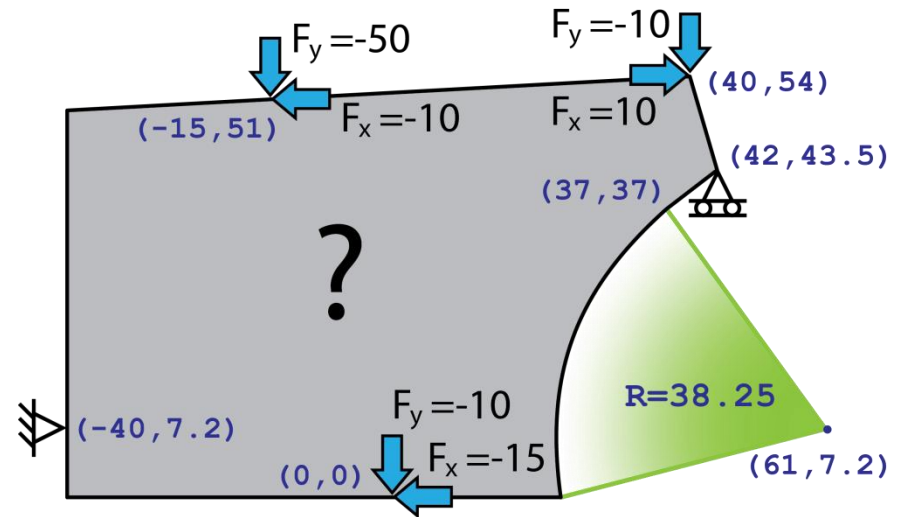
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WHY UNSTRUCTURED?

- DENSITY-BASED TOPOLOGY OPTIMIZATION



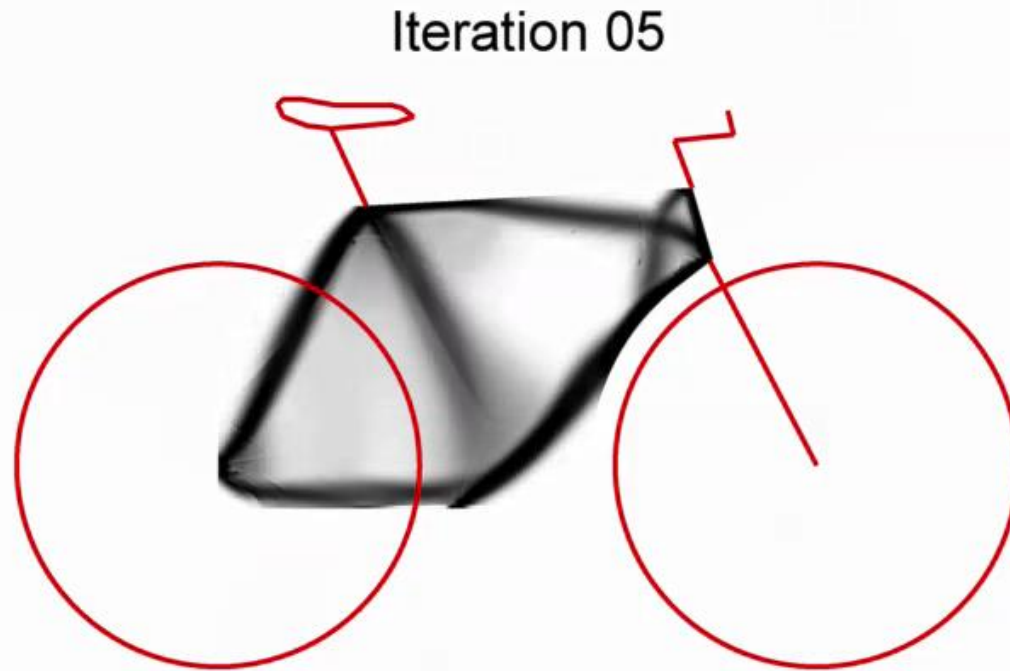
CANNONDALE CAPO
(URBAN COMMUTER BIKE)



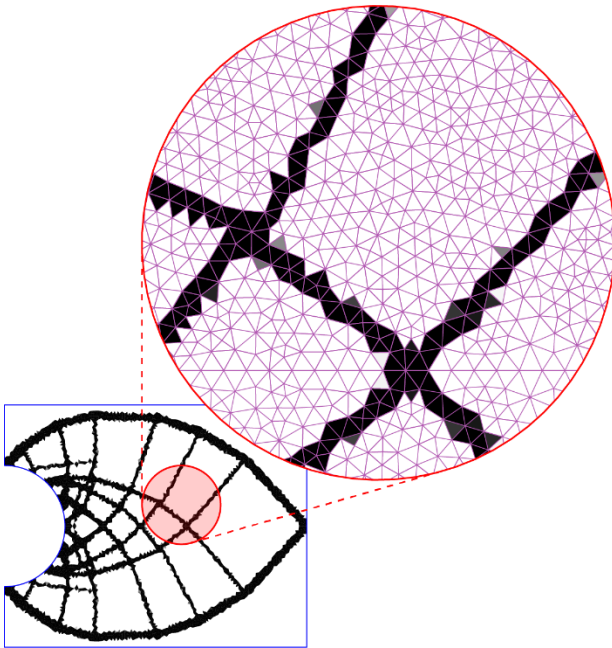
BIKE DOMAIN AND LOADS

WHY UNSTRUCTURED?

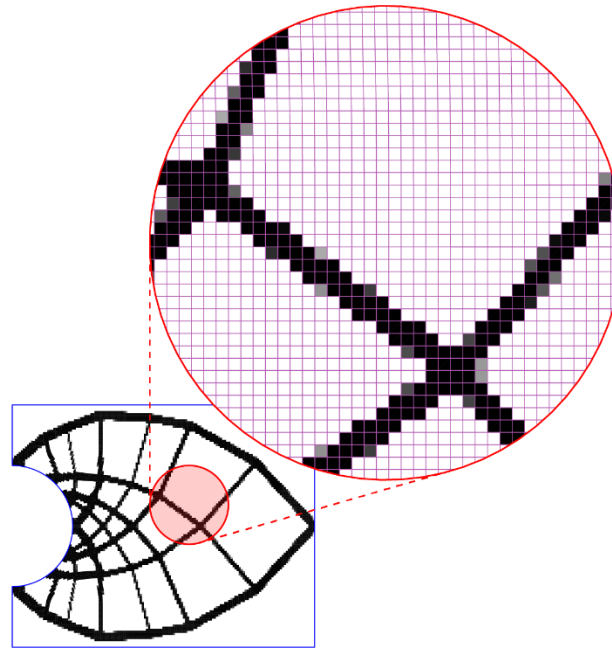
- DENSITY-BASED TOPOLOGY OPTIMIZATION



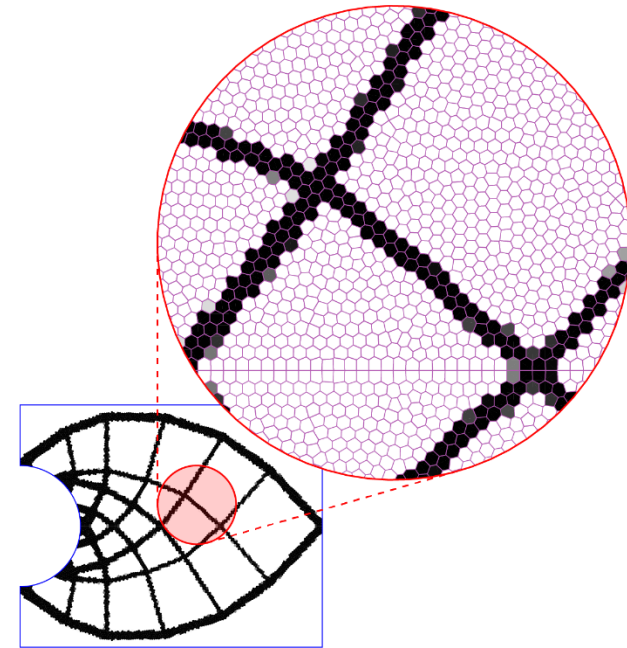
WHY POLYGONS/POLYTOPES?



16000 ELEMS

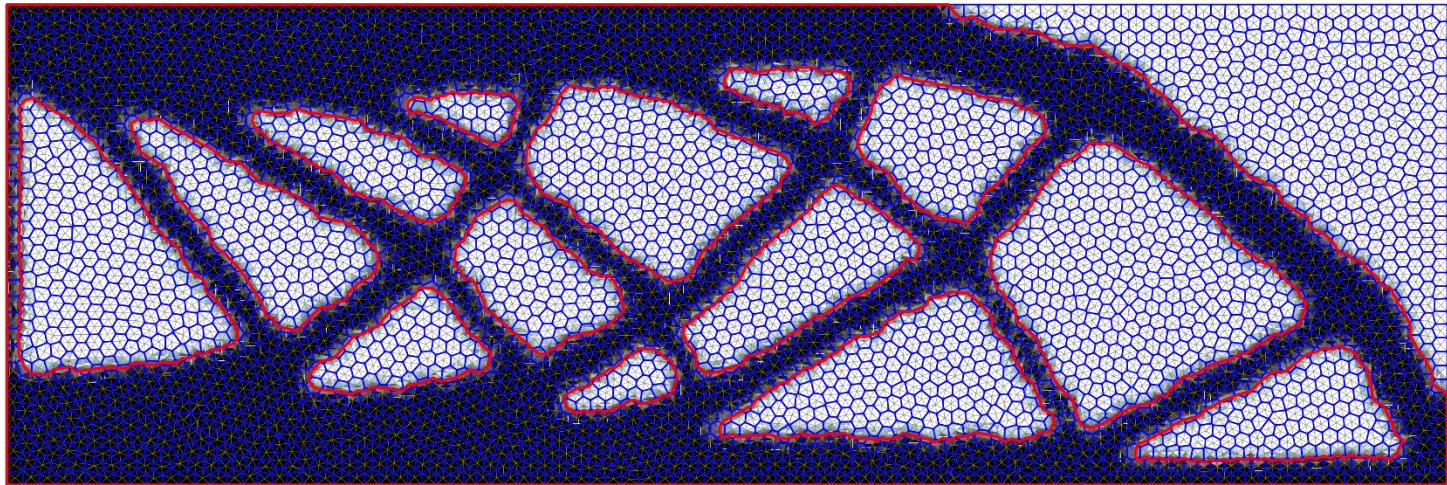
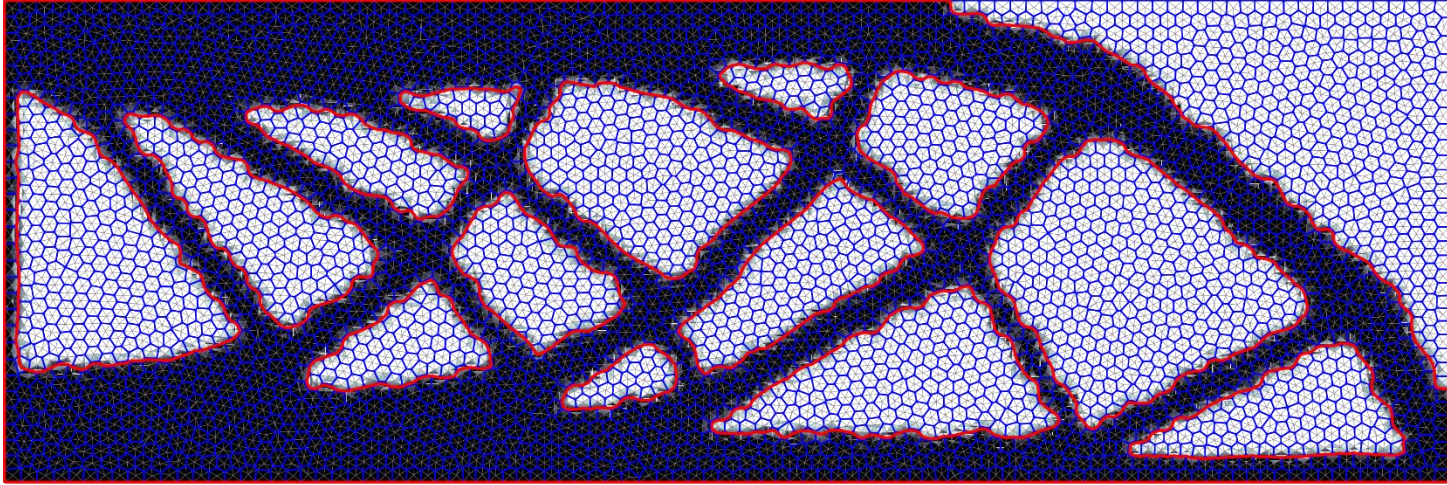


16016 ELEMS



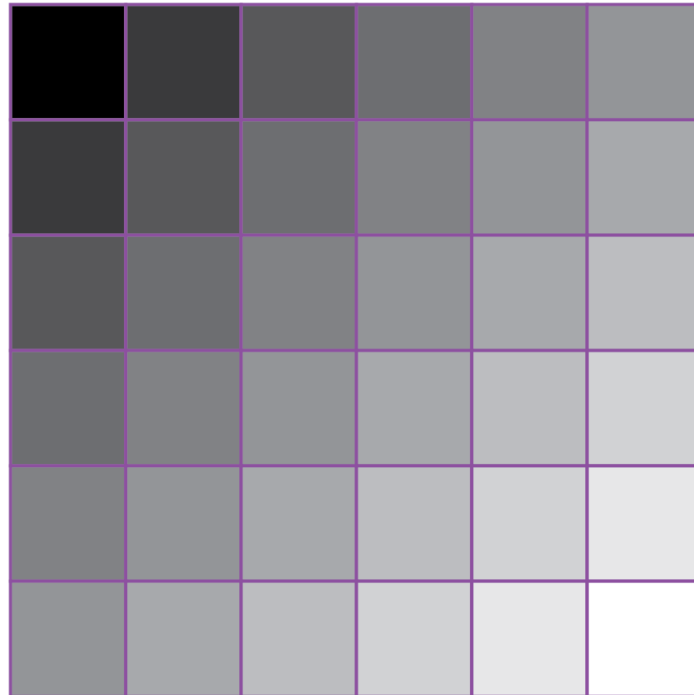
16000 ELEMS

WHY POLYGONS/POLYTOPES?



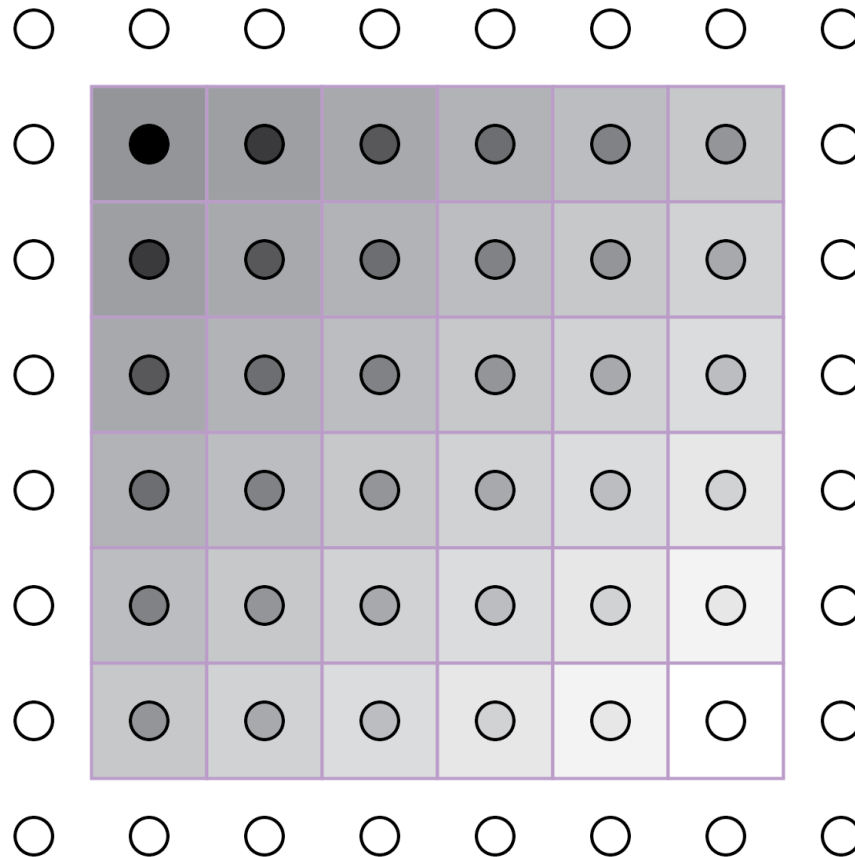
WHY POLYGONS/POLYTOPES

- NOT A PROBLEM IN GRID-STRUCTURED MESH



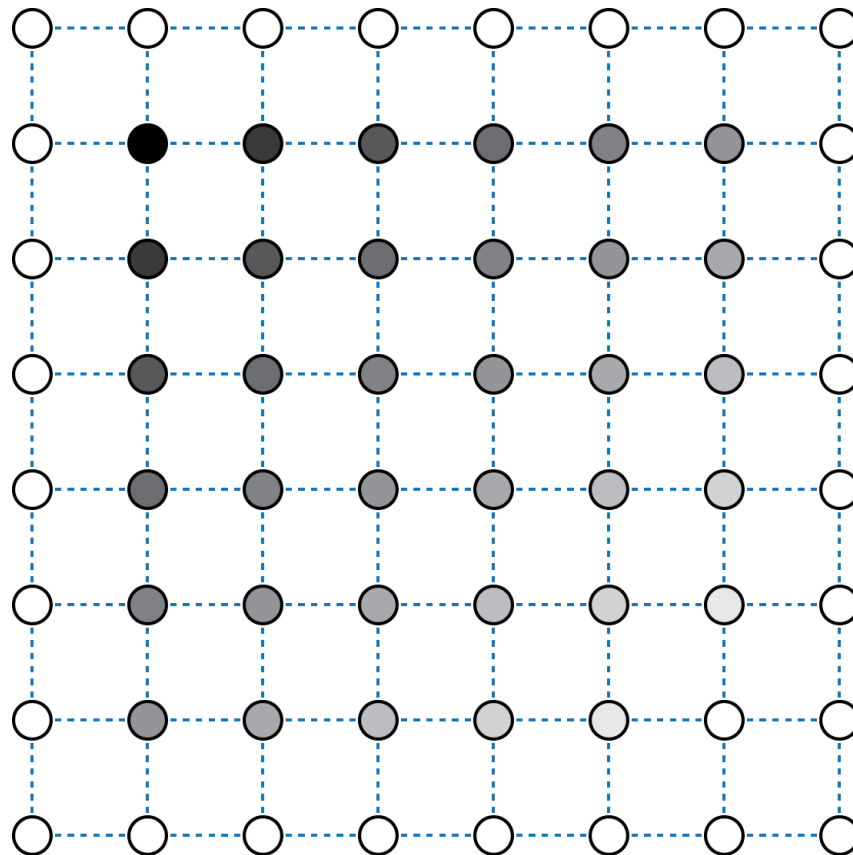
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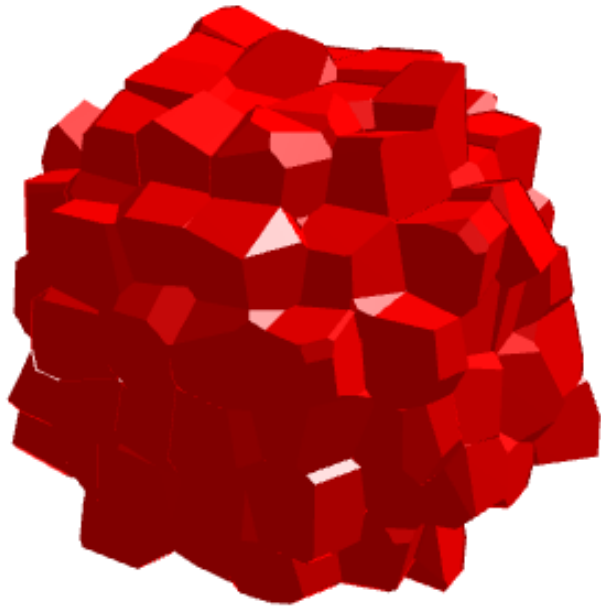
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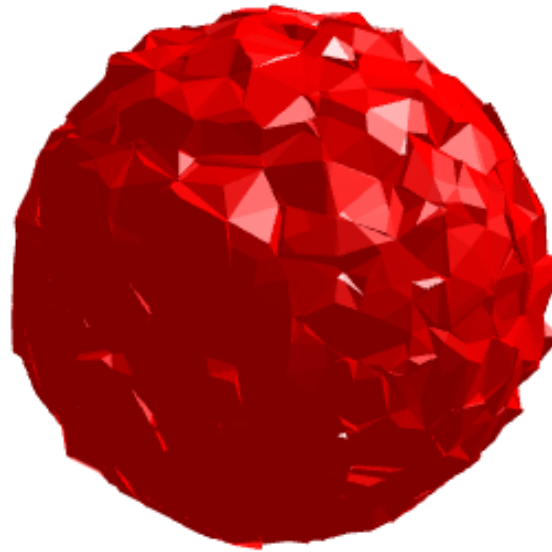
SAME AS
CAMD!

INTERPRETATION / RACIONALIZATION

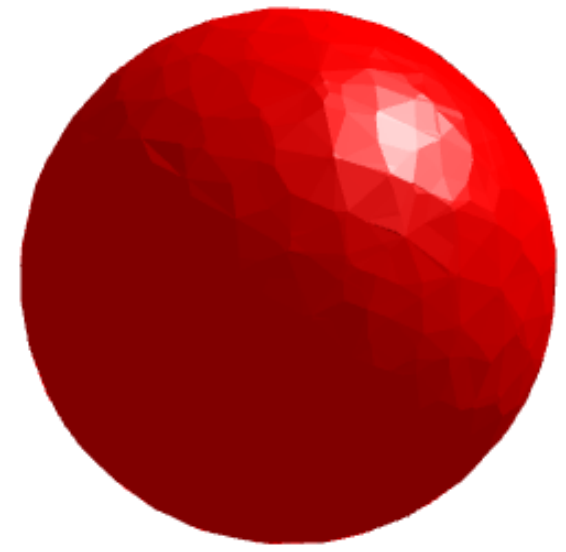
- IS THERE AN OPTIMAL RECOVERY METHOD?
HOW CLOSE CAN WE GET TO THE SOLUTION ON THE RIGHT?



ELEMENT CUTOFF



MARCHING POLYTOPES
W/ NODAL AVERAGING



MARCHING POLYTOPES
(EXACT SOLUTION)

LARGER IMPACT

- BRIDGE — ACHIEVING LARGER SCALES?

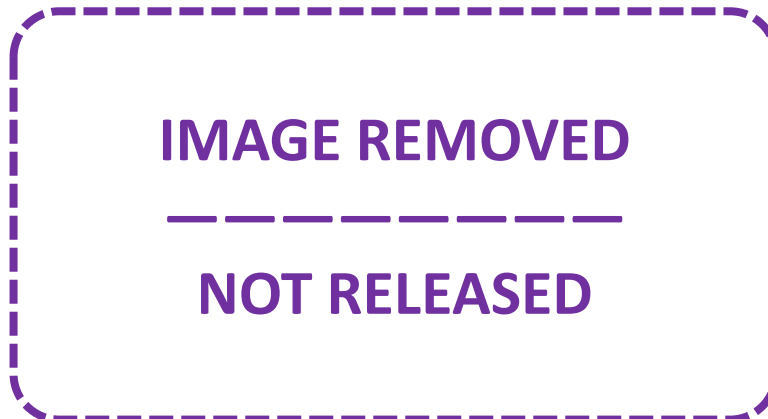
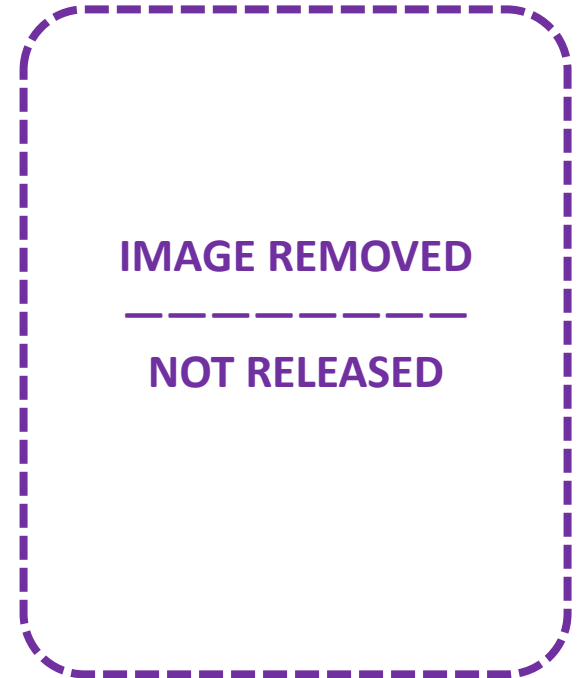


LARGER IMPACT

- AMIE V1.0

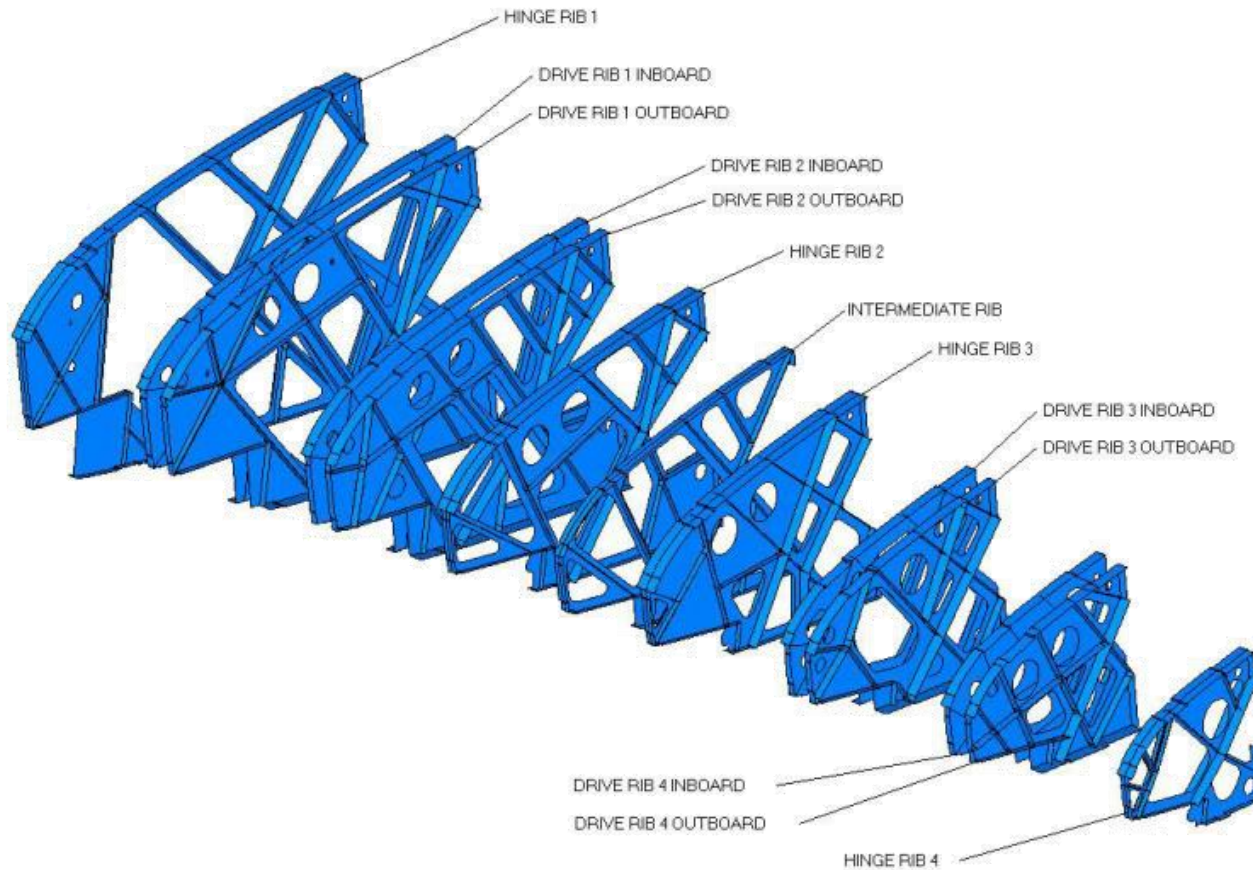
OAK RIDE NATIONAL LABORATORY
SKIDMORE, OWINGS & MERRILL LLP
UNIVERSITY OF TENNESSEE
CLAYTON HOMES
ALCOA/KAWNEER
NANOPORE
GE APPLIANCES
CINCINNATI INC
MACH FUELS
KUB
TECHMER ES

TRU-DESIGN
AXALTA COATING SYSTEMS
DOWAKSA
HEXAGON LINCOLN
JOHNSON CONTROLS
LIBERTY UTILITIES
SPIERS NEW TECHNOLOGIES
IACMI THE COMPOSITES INSTITUTE
LINE-X
EPB



LARGER IMPACT

- AMIE V1.0

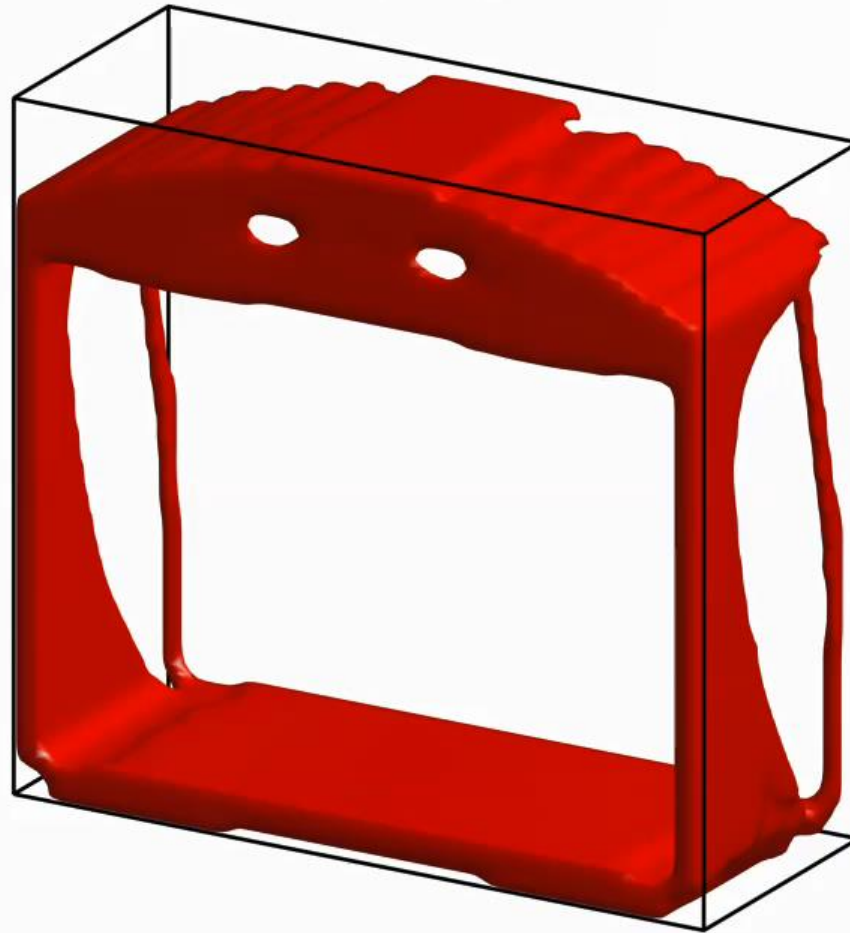


ALTAIR ENGINEERING

LARGER IMPACT

- AMIE V1.0

Iteration 300



LARGER IMPACT

- AMIE V1.0



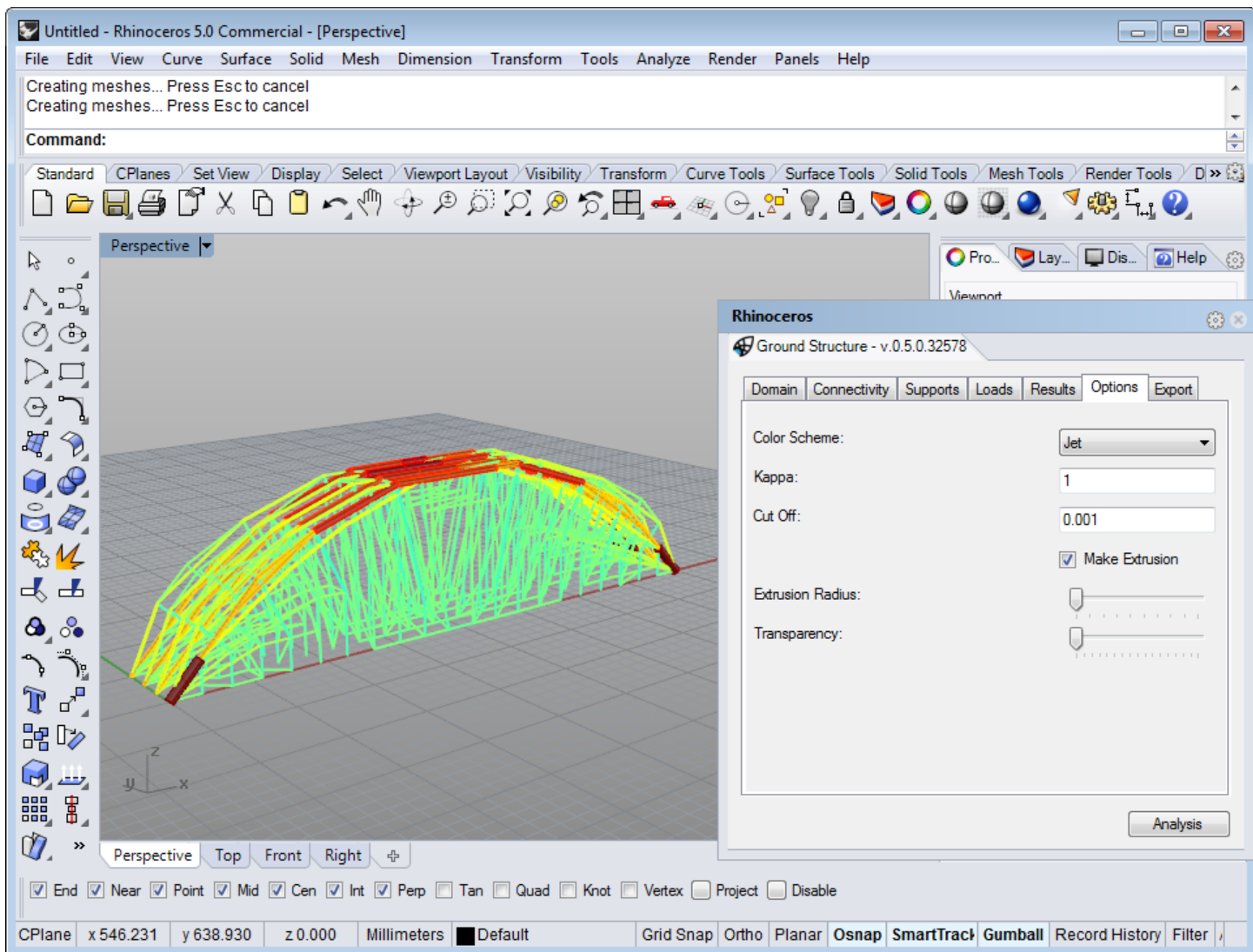
LARGER IMPACT

- AMIE V1.0



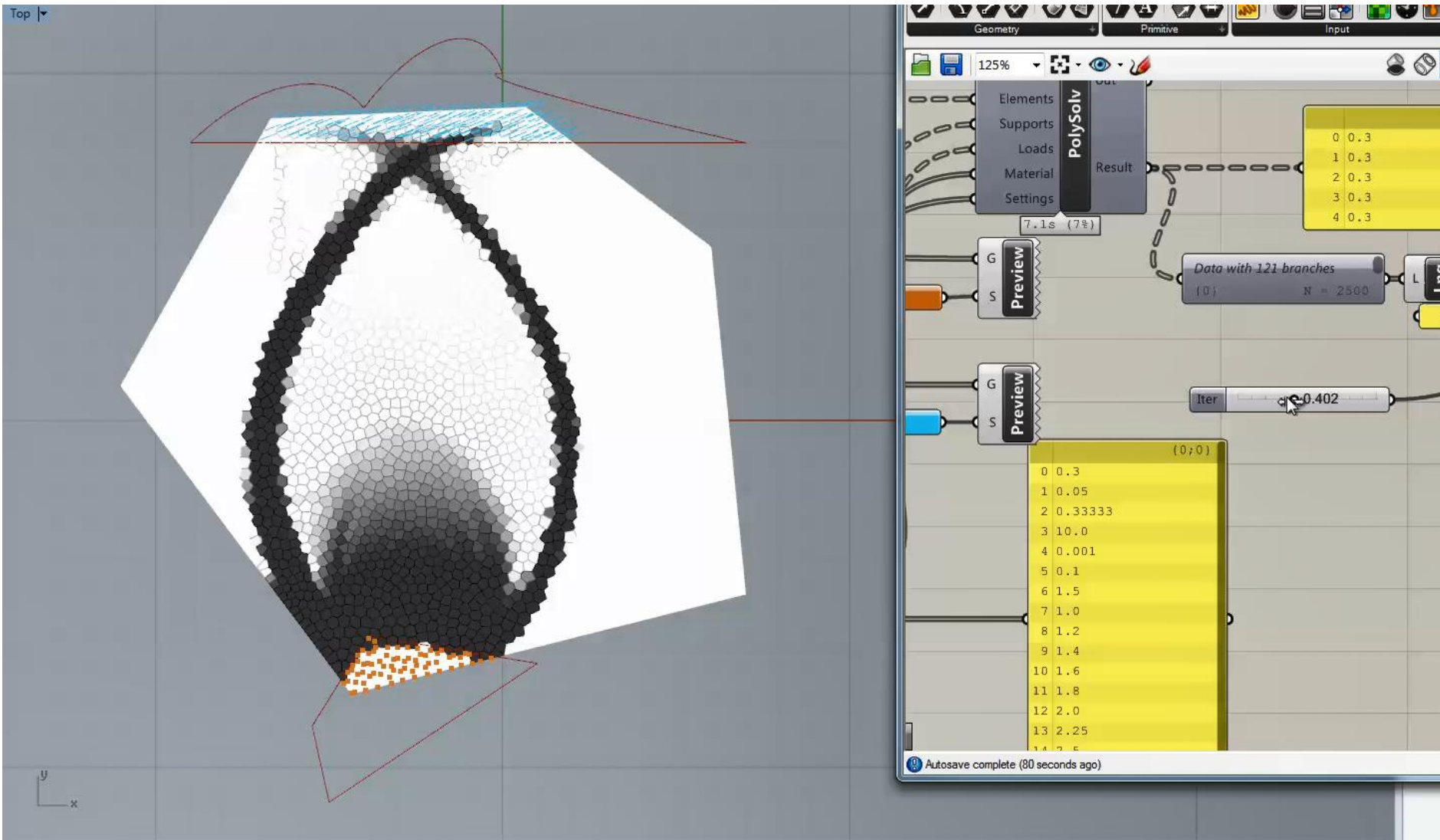
SKIDMORE, OWINGS & MERRILL LLP

TOOLS FOR BETTER DESIGN



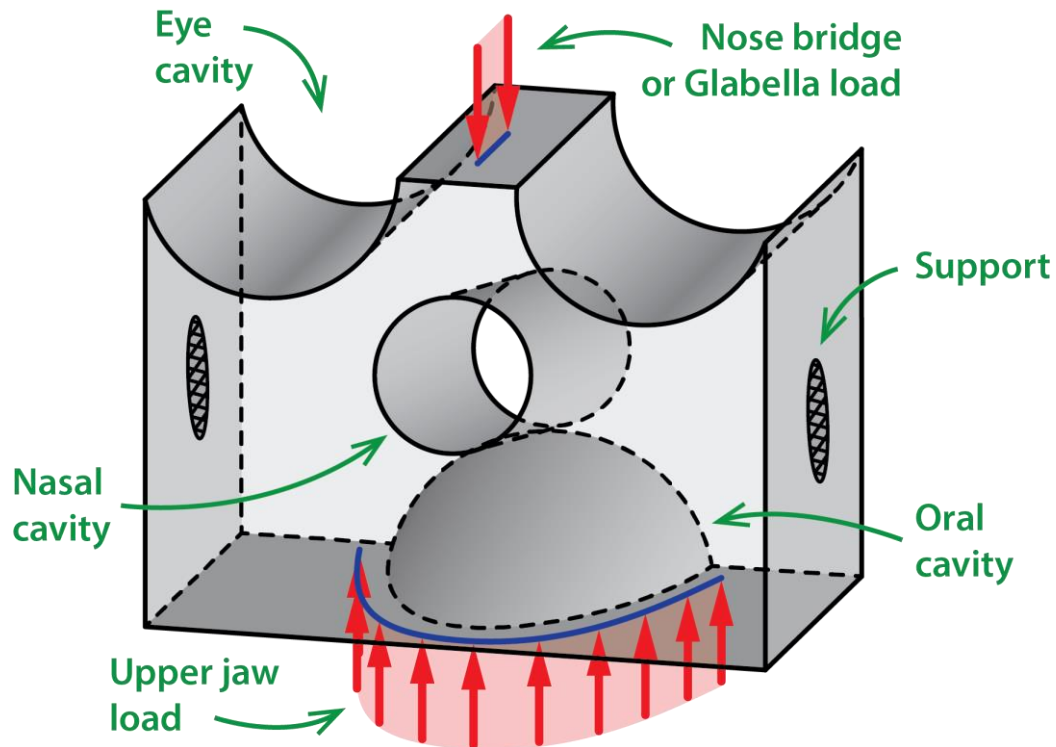
TOMAS ZEGARD & CHRISTIAN HARTZ | SOM LLP 2016

TOOLS FOR BETTER DESIGN



NEW APPLICATIONS FIELDS

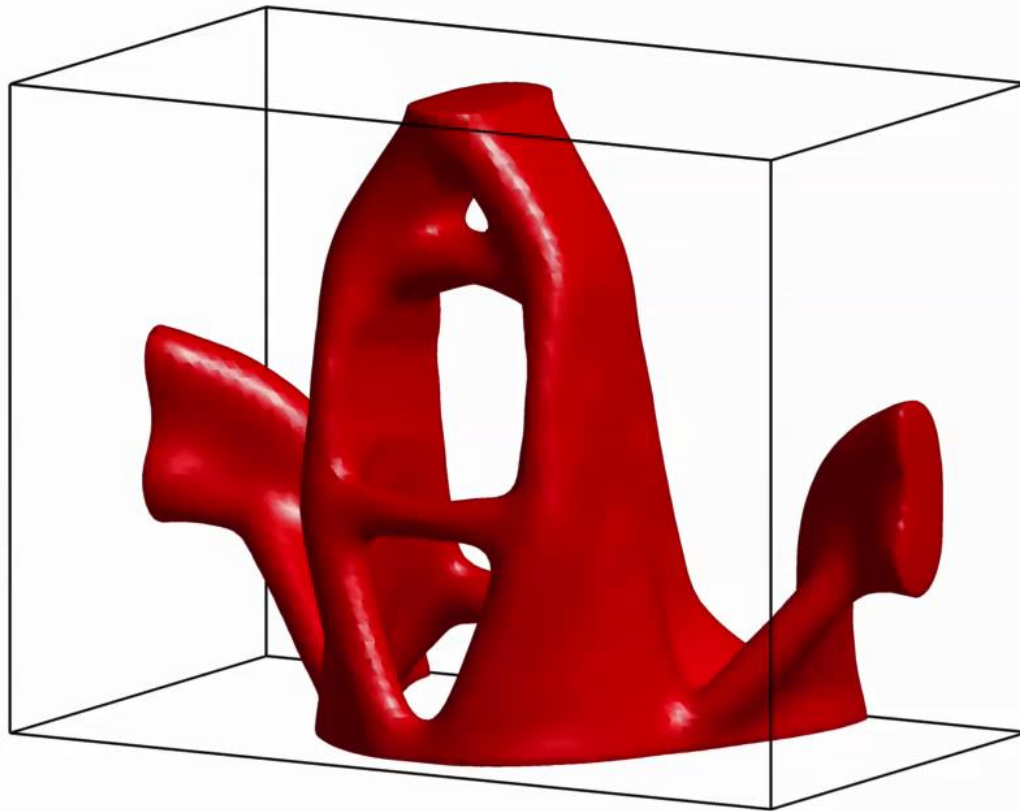
- CRANIOFACIAL RECONSTRUCTION



NEW APPLICATIONS FIELDS

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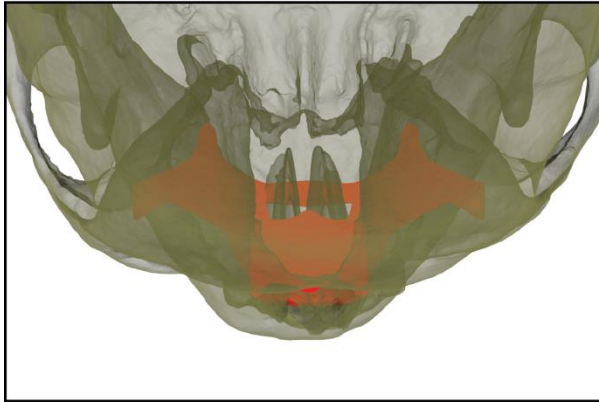
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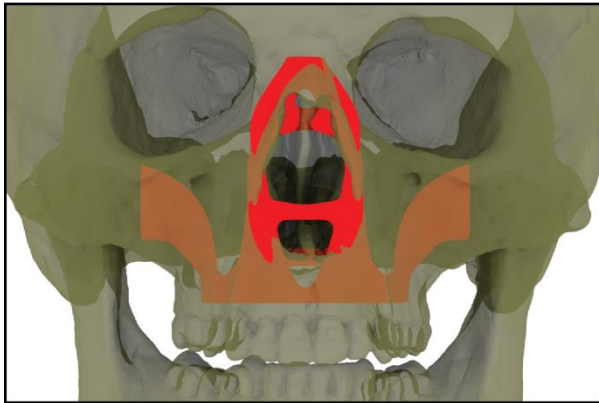
NEW APPLICATIONS FIELDS

- CRANIOFACIAL RECONSTRUCTION

Top view



Iso view



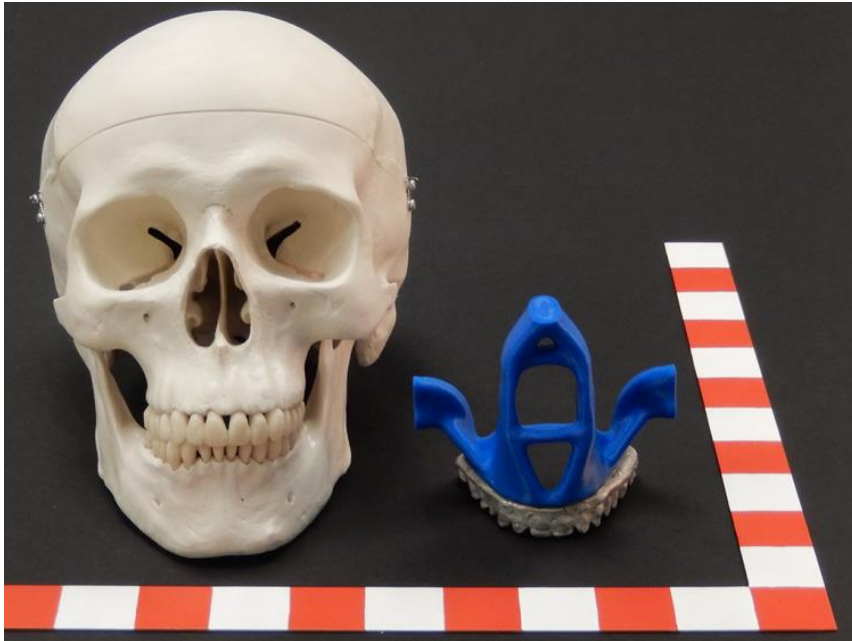
Front view



Side view

NEW APPLICATIONS FIELDS

- CRANIOFACIAL RECONSTRUCTION



THINGS TO TAKE AWAY

- USE HIGHER-ORDER FILTERS
- USE CONTINUATION
 - MUST WITH DISTRIBUTED LOADS
- BETTER SURFACE INTERPOLATION
 - NODAL DENSITY RECOVERY
- TOOL DEVELOPMENT AND INTEGRATION
 - BRANCH OUT TO OTHER FIELDS

THE END

